



Product Description

Bayseal PP closed-cell spray polyurethane foam insulation is a two component, HFC-245fa blown, low-density system designed for commercial and residential insulation in cold weather applications.

Closed-cell polyurethane foam yields a high R-value and minimizes air and moisture infiltration. Bayseal PP increases structural integrity, thereby extending the life of a structure. This product also contributes to a healthier indoor environment by controlling problems associated with vapor drive, such as inner wall condensation, mold, and mildew development. Bayseal PP expands during application to provide increased performance values by sealing the building envelope.

The Bayseal PP system is comprised of an "A" component or aromatic diisocyanate manufactured by Bayer MaterialScience, and a blended "B" component which includes polyols, fire retarding materials, catalysts and non-ozone depleting blowing agents.

Recommended Uses

- Walls •Unvented Attics •Ceilings
•Floors •Vented Attics •Piping
•Unvented Crawl Spaces •Vented Crawl Spaces •Foundations
•Concrete Slabs •Ducts •Tanks
•Cold Storage •Freezers •Coolers

Environmental Consideration and Substrate Temperatures

Applicators must recognize and anticipate climatic conditions prior to application to ensure highest quality foam and to maximize yield. Ambient air and substrate temperatures, moisture, and wind velocity are all critical determinants of foam quality. Extreme ambient air and substrate temperature will influence the chemical reaction of the two components, directly affecting the yield, adhesion and the resultant physical properties of the foam insulation. To obtain optimum results, Bayseal PP should be spray-applied to substrates when ambient air and surface temperatures are between 30°F and 80°F. All substrates to be sprayed must be free of dirt, soil, grease, oil and moisture prior to the application of Bayseal PP. Moisture in any form: excessive humidity (>85%R.H.) rain, fog, or ice will react chemically will adversely affect system performance and corresponding physical properties. Application should not take place when the ambient temperature is within 5°F of the dew point. Wind velocities in excess of 12 miles per hour may result in excessive loss of exotherm and interfere with the mixing efficiency of the spray gun affecting foam surface texture, cure, physical properties and will cause overspray. Precautions must be taken to prevent damage to adjacent areas from fugitive overspray.

Processing Parameters

Store at 65° to 85°F in a dry and well-ventilated area. Material in containers should be maintained at 65°F to 75°F while in use. Heated trailers, hotboxes, or heated tank storage may be necessary. Material temperature should be confirmed with a thermometer or IR gun. (continued)

Typical Physical Properties

Table with 3 columns: Properties, Test Method, Value. Rows include Fungi Resistance, R-Value (aged), Sound Transmission Coefficient, Noise Reduction Coefficient, Compressive Strength, Core Density, Closed Cell Content, Tensile Strength, Moisture Vapor Transmission (permeance), Dimensional Stability, and Air Leakage Rate.

Processing Parameters & Physical Characteristics

Table with 2 columns: Parameter, Value. Rows include Pre-heater Temperature, Hose Temperature, Pressures, Mix Ratio, and Viscosity at 75°F.

Product Reactivity

Table with 2 columns: Parameter, Value. Rows include Processing Designation, Surface Temperature, Cream Time, Gel Time, Tack Free Time, and Cure Time.

\*Dependent upon hose length

# Bayseal™ PP

## Credentials/Certifications

Bayseal PP is a Class I formulation, as set forth under Underwriters Laboratories ASTM E-84 (UL 723, NFPA 255, UBC Standard 8-1).

## Processing Equipment (continued)

2:1 transfer pumps are recommended for material transfer from container to the proportioner.

The plural component proportioner must be capable of supplying each component within  $\pm 2\%$  of the desired 1:1 mixing ratio by volume. Hose heaters should be set to deliver 125°F to 135 °F materials to the spray gun. These settings will ensure thorough mixing in the spray gun mix chamber in typical applications. Optimum hose pressure and temperature will vary with equipment type and condition, ambient and substrate conditions, and the specific application. Some equipment may require you to heat drums to achieve optimum material temperature. It is the responsibility of the applicator to properly interpret equipment technical literature, particularly information that relates acceptable combinations of gun chamber size, proportioner output, and material pressures. The relationship between proper chamber size and the capacity of the proportioner's pre-heater is critical. Contact your local BaySystems representative for specific recommendations, pricing, and availability of spray and auxiliary equipment.

**CAUTION: Extreme care must be taken when removing and reinstalling drum transfer pumps so as NOT to reverse the "A" and "B" components.**

## Thermal Barrier

IRC and IBC codes require that SPF be separated from the interior of a building by an approved fifteen (15) minute thermal barrier, such as 1/2" gypsum wall board or equivalent, installed per manufacturer's instructions and corresponding code requirements. There are exceptions to the thermal barrier requirement:

- (1) Code authorities may approve coverings based on fire tests specific to the SPF application. For example, covering systems that successfully pass large scale tests may be approved by code authorities in lieu of a thermal barrier;
- (2) SPF protected by 1" thick masonry does not need a thermal barrier. Certain materials that offer protection from ignition, called "ignition barriers," may not be considered as thermal barrier alternatives unless they comply with NFPA 286. Applicators should request test data and code body approvals or other written indications of acceptability under the code to be sure that the product selected offers code-compliant protection.

Applicators should ensure the safety of the jobsite and construction personnel by posting appropriate signs warning that all "hot work" such as welding, soldering, and cutting with torches should take place no less than 35 feet from any exposed foam. If "hot work" must be performed all spray polyurethane foam should be covered with an appropriate fire or welder's blanket, and a fire watch should be provided.

## Vapor Retarder

Bayseal PP qualifies as a vapor retarder as defined by the International Code Council and ASHRAE (class II) at a minimum thickness of 1 inch. Building construction types with a persistent, high moisture drive require additional moisture remediation, as local building codes dictate. This is including climate zones 5 and higher in the U.S., as defined in 2004 Supplement to the IRC, Table N1101.2.

## Per Pass Application

Applicators should limit Bayseal PP thickness to 3" per pass for optimal processing and physical properties. Second passes if necessary should be applied after 10 minutes of cure time. If additional passes are needed, applicators should wait 30 minutes between passes for optimal foam processing.

## Handling and Safety

Respiratory protection is MANDATORY! Contact Bayer Material Science for a copy of the Model Respiratory Protection Program developed by API or visit their website at [www.polyurethane.org](http://www.polyurethane.org). Avoid contact with skin, eyes, and clothing. Open containers carefully, allowing any pressure to be relieved slowly and safely. Wear chemical safety goggles and rubber gloves when handling or working with these materials. In case of eye contact, immediately flush with large amounts of water for at least fifteen minutes, consult a physician immediately. In case of skin contact, wash area with soap and water. Wash clothes before reuse.

## Fire Hazard

Fires involving either of these components may be extinguished with carbon dioxide, dry chemical, or inert gas. Application of large quantities of water

## Surface Burning Characteristics

### ASTM Method E84 (UL 723)

	Class I
Flame Spread	≤25
Smoke Development	≤450
Nominal Thickness (Inches)	4.0

#### NOTE:

The flame spread rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

spray is recommended for spill fires. Personnel fighting the fire must be equipped with NIOSH approved self-contained breathing apparatus.

#### Cleaning of Spills or Leakage

Cover the area with an inert absorbent material such as clay or vermiculite and transfer to metal waste containers. Saturate with water but do not seal the container with the isocyanates and water mixture. The area should then be flushed with large amounts of water, in the case of the "B" component, or a 5% aqueous ammonia, in the case of the "A" component. Dispose of these materials in compliance with federal, state and local regulations.

**Caution: Isocyanates will react with water and generate carbon dioxide. This could result in rupture of closed containers.**

## Disclaimer

The data presented herein is not intended for use by nonprofessional applicators, or those persons who do not purchase or utilize this product in the normal course of their business. The potential user must perform any pertinent tests in order to determine the product's performance and suitability in the intended application, since final determination of fitness of the product for any particular use is the responsibility of the buyer.

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